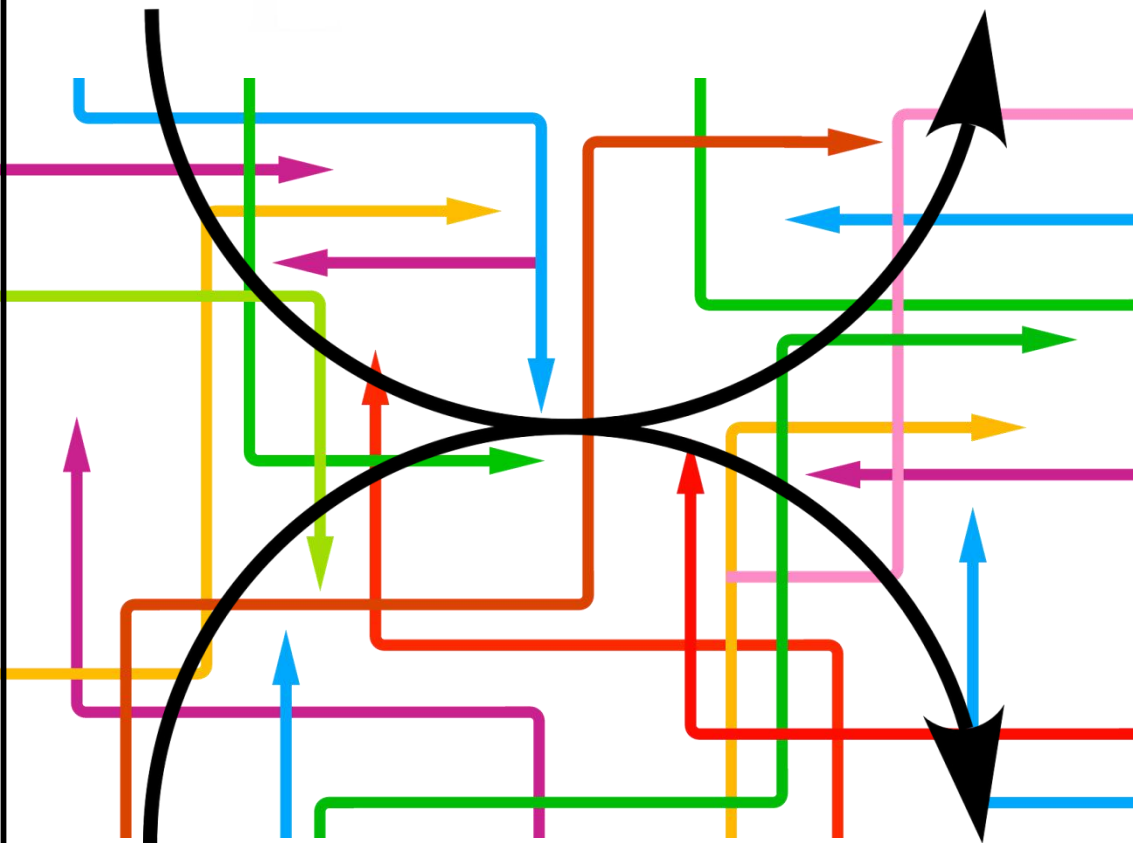


Forces



Forces are the invisible
pushes and pulls that
make things happen

